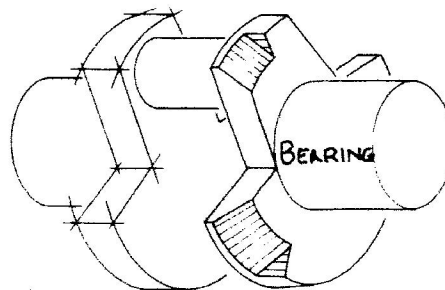
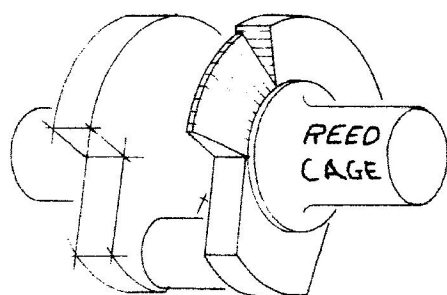
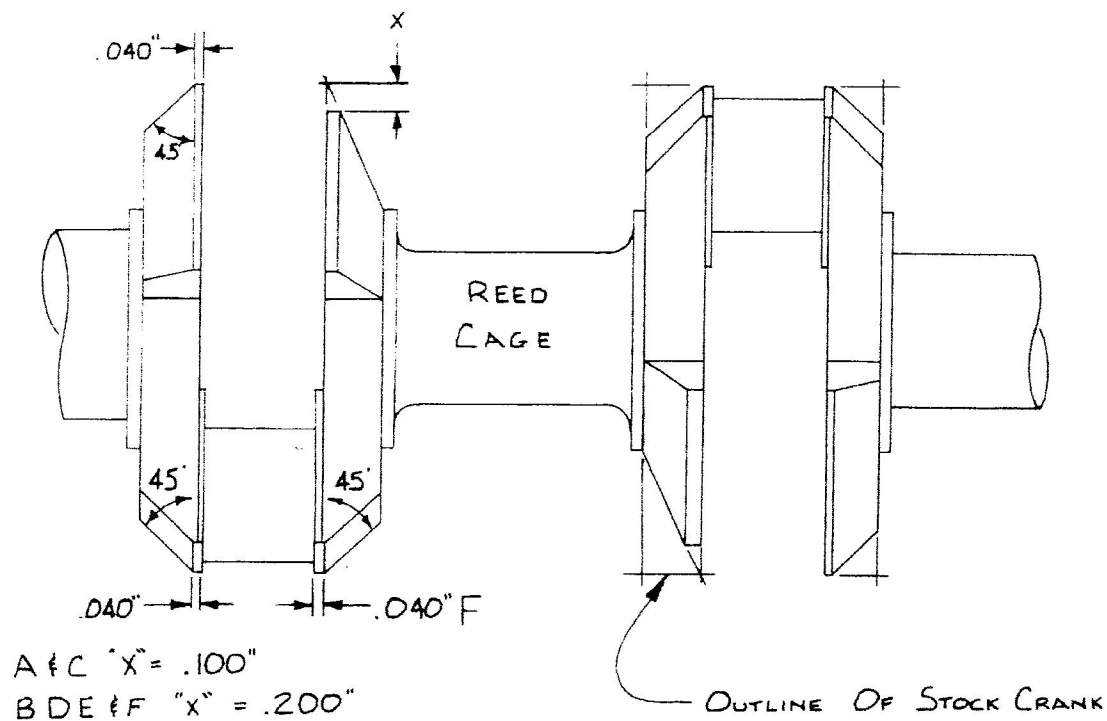


CRANK GRIND FOR MERC MOD TUNED EXHAUST



NOTE:

GRIND GOES ALL THE WAY AROUND. SHOWN AS PARTIAL FOR CLARITY.

REED CAGE SIDE COUNTERTHROW AND CRANKPIN THROW GET 2 DIFFERENT GRINDS.